



# Product Specification/Formula Statement

Current as of: 02/20/20

Version #: 10/01/19

Supersedes Version #: 02/08/19

310 W. Alondra Blvd.  
Gardena, CA 90248  
(310) 523-3664 - Office (310) 523-1619- Fax

**Brand:** Hot Off The Grill      **Commodity Code #:** C13018      **Commodity UPC#:** 007219391 1318 9  
**Commercial Code #:** 130018      **Commercial UPC#:** 007219391 1318 9

**Product Name:**  
Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

**Packaging:**      CN Label: **N.A.**      Case Count: **100**      Case Cube: **1.13**      Cases/Pallet: **72**  
Portion Size: **3.10 oz.**      Net Wt./Case: **19.38 LBS.**      Case Dimensions: **18 x 12 x 9**      Pallet Config: **8 x 9**

## EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	<b>Yes</b>	<b>Grain crediting from Exhibit "A" School Lunch and Breakfast</b>	
Does product contain non-creditable grains?	<b>No</b>		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	<b>16.76</b>	16 grams	<b>1.05</b>
Enriched Wheat Flour (grams)	<b>16.11</b>	16 grams	<b>1.01</b>
<b>TOTAL CREDITABLE GRAINS BY WEIGHT:</b>	<b>2.05</b>	<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>	<b>2.00</b>

## EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
<b>Bread or Buns</b>	1.90 oz.	1.00 oz.	1.90
<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>			<b>2.00</b>

## MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Reduced Sodium American Processed Cheese	0.40 oz.	x	1.00	0.40 oz.	
Lower Sodium Turkey Ham	0.80 oz.	x	1.00	0.80 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
<b>A. Total Creditable Cheese or M/MA</b>				<b>1.20</b>	
Commodity Beef, Ground, 20% fat	0.00 oz.	x	0.00	0.00 oz.	
Commercial Beef, Ground, 24% fat	0.00 oz.	x	0.00	0.00 oz.	
<b>B. Total Creditable Beef amount</b>				<b>0.00</b>	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
<b>C. Total Creditable APP amount</b>					<b>0.00</b>
<b>D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)</b>					<b>1.00</b>

<b>TOTAL CREDITABLE MEAL CONTRIBUTION:</b>	<b>EQUIVALENT GRAINS:</b>	<b>2.00</b>	<b>MEAT/ MEAT ALTERNATE:</b>	<b>1.00</b>
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**Product Name:** Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

**USDA Commodities used:** Processed Cheese (100036)

**Buy American Provision Statement:**

Integrated Food Service certifies that we are in compliance with the "Buy American Provision" (SP20-2006 Revised). All products we produce and sell to School Food Agencies (SFA) containing USDA donated commodity Beef and/or Cheese have a minimum of 95% U.S. content. Our commercial products on the average contain 85% U.S content and minimum of 65% U.S. content.

**Handling and Cooking Instructions:**

Shelf Life: Frozen 9 months, once thawed 2 days (refrigerated).

**Safe Handling and Heating Instructions:** Do not remove wrap on wrapped product before heating. **Recommended that product be heated from a frozen or thawed state.** If product is kept in original case allow 48 hours to thaw at <41°F before heating. On bun pans, allow 24 hours to thaw at <41°F before heating. Once fully thawed product should be heated and served within 24 hours. Product can be thawed and served: If thawed and served, product must be kept at <40°F and temperature must be monitored for food safety. Once thawed, product must be served within 24 hours if kept within the temperature limit of <40°F. Products cannot be re-frozen after it has been thawed. Any leftover must be disposed of .

Because of variations in oven equipment, it is recommended that an internal temperature of at least 160°F is achieved. It is recommended that a calibrated food grade thermometer be used.

Conventional Oven (Frozen): 350 F 30 - 35 Minutes

Convection Oven (Frozen): 325 F 30 - 35 Minutes

Conventional Oven (Thawed): 350 F 18 - 20 Minutes

Convection Oven (Thawed): 325 F 18 - 20 Minutes

**Ingredients:**

**Whole Grain Hawaiian Bun:** Water, Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Soybean Oil. Contains Less Than 2% of: Salt, Yeast, Gluten, Calcium Propionate, Sodium Stearoyl Lactylate, Calcium Sulfate, Enzymes, Turmeric. **Turkey Ham Flavored Turkey Bologna, Smoke Flavoring Added:** Turkey Thigh, Water, Isolated Soy Protein, Less Than 2% Sugar, Salt, Vinegar, Sodium Phosphate, Sodium Nitrite, Smoke Flavoring, Sodium Erythorbate. **Reduced Sodium, Reduced Fat Pasteurized Process American Cheese:** Milk and Skim Milk, Water, Dairy Product Solids\*, Modified Food Starch\*, Cream, Contains 2% or Less of Cheese Culture, Citric Acid, Color Added, Enzymes, Milk Protein Concentrate\*, Potassium Citrate, Salt, Sodium Citrate, Sorbic Acid (Preservative), Soy Lecithin, Vitamin A Palmitate. \*Ingredient not in Regular Pasteurized Process American Cheese.

**Allergen Statement (Product Contains):**

Wheat

Eggs

Tree Nuts

Fish/Shellfish

Milk

Peanuts

Soy

Gluten

**Nutritional Information:**

Weight	87.88 g	Dietary Fiber	1.99 g	Sugar	5.22 g
Calories	186.16	Fat (total)	4.25 g	Calcium	105.20 mg
% Calories Fat	20.55 %	Fat (saturated)	1.37 g	Iron	1.85 mg
% Calories Sat Fat	6.62 %	Trans Fat	0 g	Vitamin C	0 mg
Protein	10.62 g	Cholesterol	16.98 mg	Vitamin A	121.85 IU
Carbohydrate	27.21 g	Sodium	392.23 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

**Case Coding Example:**

(Manufacture Date/ Production Line #)  
(Example: January 1st 2013 Product produced on Line A)

# 010113A

I certify that the above information is true and correct and that a 3.10 ounce serving of the above product (ready for serving) contains 1.00 ounces of equivalent meat/ meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

Jean-Yves Courbin, V.P. of Operations

2/20/2020

(310) 523-3664

Printed Name

Date

Phone Number